





Drilling Angles shown are for 5" PAP – Adjust for other PAPs

The Results Solid Drilling Chart Layout Specs Low RG Int Diff Total D

Layout	Layout Specs	Low RG	Int Diff	Total Diff	Performance Differential	RG PAP
Undrilled	-	2.517	0.027	0.044	0.050	
Maximum Flip	Pin Over 70° x 3-1/2" x 20°		0.040	0.055	0.068	2.523
Most Versatile	Pin Over 45° x 4" x 35°		0.028	0.054	0.052	2.531
Smoother Motion	Pin Over 20° x 4-1/2" x 40°		0.020	0.038	0.043	2.542
Midlane Hook	Pin Under 40° x 4-1/4" x 75°		0.025	0.034	0.042	2.534
Smaller Hook	Pin Besides 90° x 2 1/4" x 45°		0.014	0.028	0.031	2.517
	Undrilled Maximum Flip Most Versatile Smoother Motion Midlane Hook	Undrilled - Maximum Flip Pin Over 70° x 3-1/2" x 20° Most Versatile Pin Over 45° x 4" x 35° Smoother Motion Pin Over 20° x 4-1/2" x 40° Midlane Hook Pin Under 40° x 4-1/4" x 75°	Undrilled - 2.517 Maximum Flip Pin Over 70° x 3-1/2" x 20° Most Versatile Pin Over 45° x 4" x 35° Smoother Motion Pin Over 20° x 4-1/2" x 40° Midlane Hook Pin Under 40° x 4-1/4" x 75°	Undrilled - 2.517 0.027 Maximum Flip Pin Over 70° x 3-1/2" x 20° 0.040 Most Versatile Pin Over 45° x 4" x 35° 0.028 Smoother Motion Pin Over 20° x 4-1/2" x 40° 0.020 Midlane Hook Pin Under 40° x 4-1/4" x 75° 0.025	Undrilled - 2.517 0.027 0.044 Maximum Flip Pin Over 70° x 3-1/2" x 20° 0.040 0.055 Most Versatile Pin Over 45° x 4" x 35° 0.028 0.054 Smoother Motion Pin Over 20° x 4-1/2" x 40° 0.020 0.038 Midlane Hook Pin Under 40° x 4-1/4" x 75° 0.025 0.034	Layout Layout Specs Low RG Int Diff Iotal Diff Differential Undrilled - 2.517 0.027 0.044 0.050 Maximum Flip Pin Over 70° x 3-1/2" x 20° 0.040 0.055 0.068 Most Versatile Pin Over 45° x 4" x 35° 0.028 0.054 0.052 Smoother Motion Pin Over 20° x 4-1/2" x 40° 0.020 0.038 0.043 Midlane Hook Pin Under 40° x 4-1/4" x 75° 0.025 0.034 0.042

This chart uses a 5" horizontal axis co-ordinate. Adjust the drilling angle for other horizontal co-ordinates. Always use the pin to PAP distance and VAL angle to get the desire ball motion.

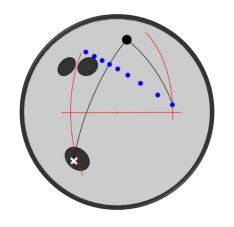
"Performance Differential" is a term used to accurately describe the track flare of a ball. The TRUE amount of track flare of a drilled ball is related to both the intermediate and total differential of the drilled ball. The "Performance Differential" of the drilled ball measures the relationship between the intermediate and total differential to give an accurate measure of the amount of track flare in the drilled ball.



Suggested Layouts for Asymmetric Cores

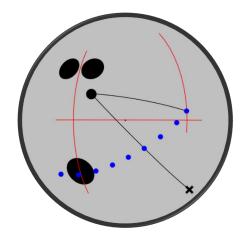
A – Maximum Flip

Pin Over 70° x 3½" x 20°



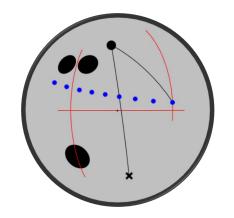
D-Midlane Hook

Pin Under 40° x 4 ½" x 75°



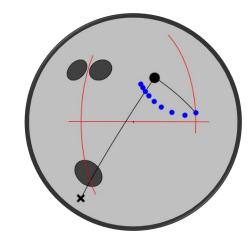
B - Most Versatile

Pin Over 45 x 4" x 35°



E-Smaller Hook

Pin Under 90° x 2 1/4" x 45°



C – Smoother Motion

Pin Over 20° x 4-1/2" x 40°

